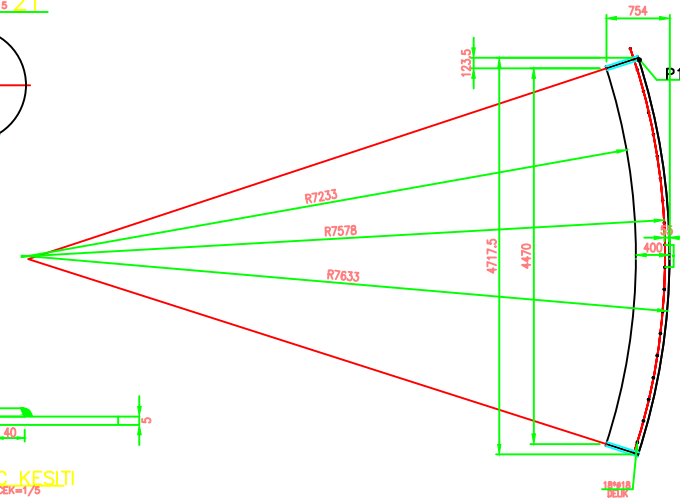
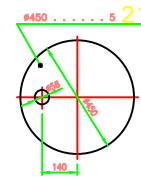
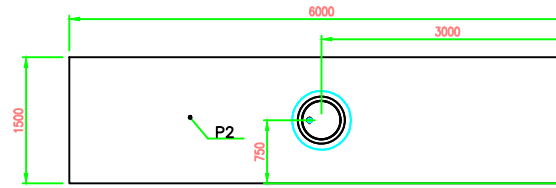
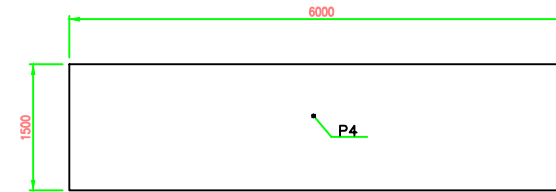
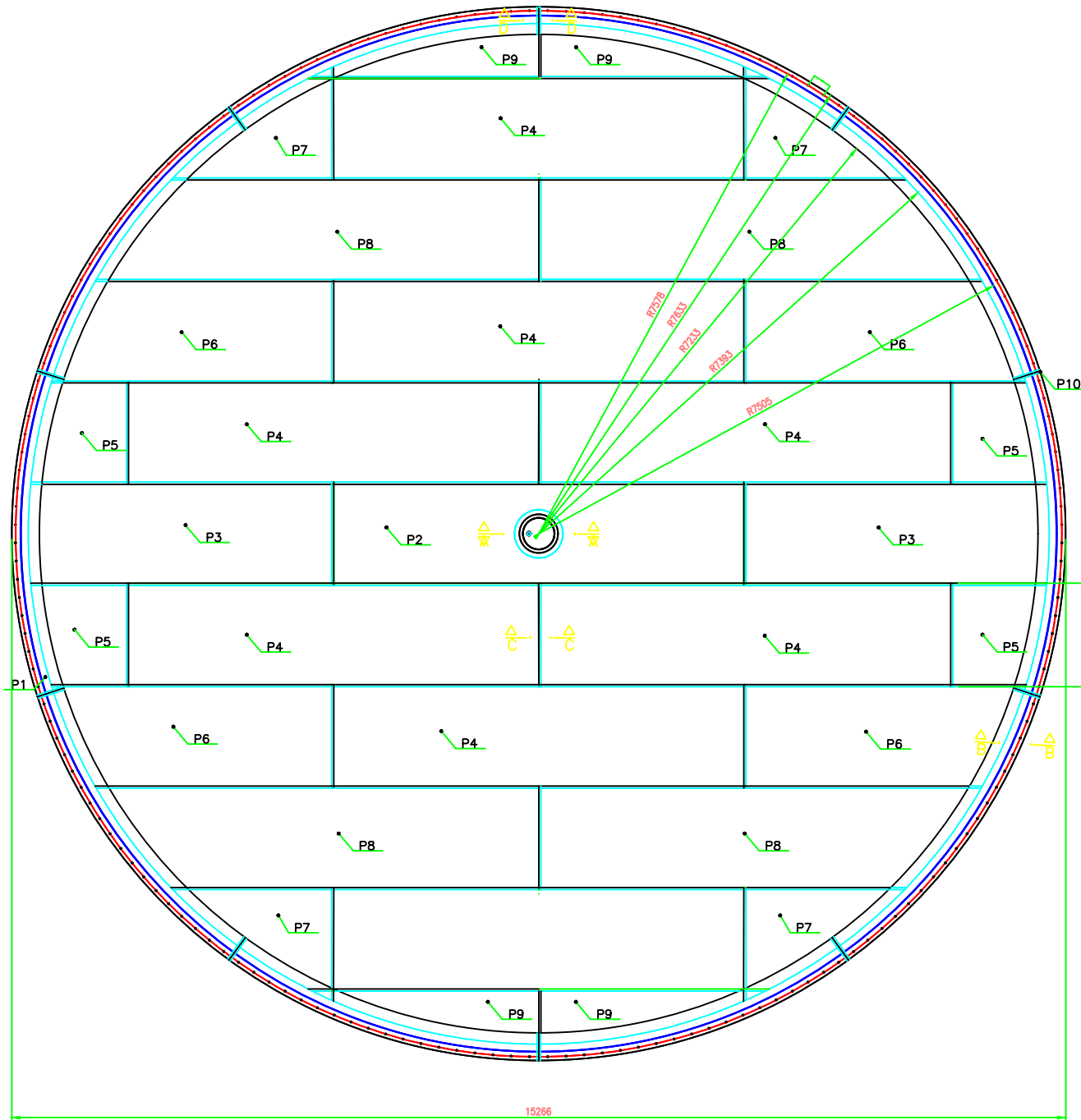
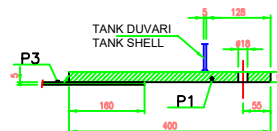
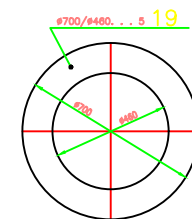
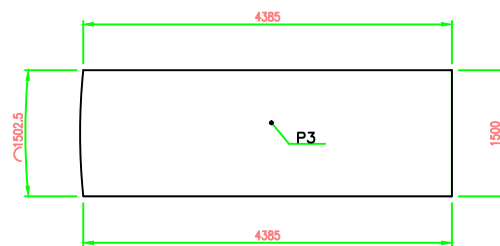
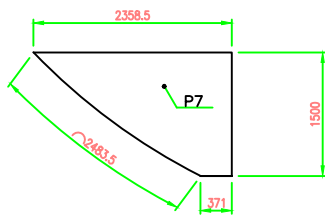
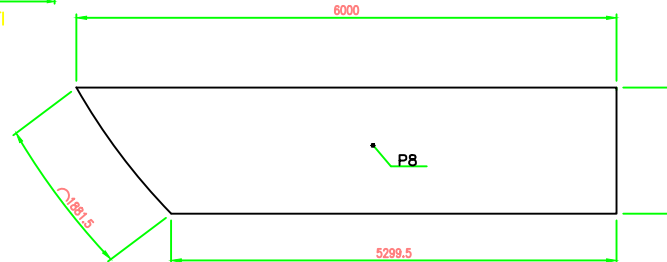


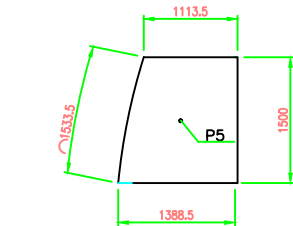
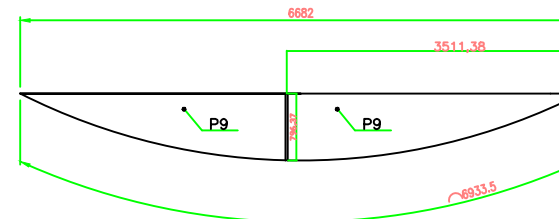
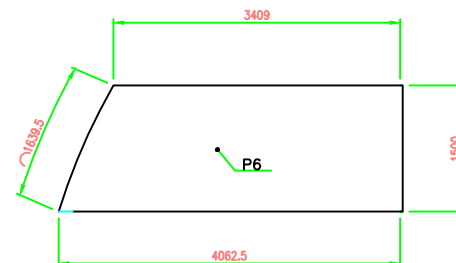
C-C KESİTİ
ÖLÇEK=1/5



B-B KESİTİ
ÖLÇEK=1/5



P20 BÜKÜM DETAYI
P20 BENDING DETAIL
ÖLÇEK=1/10



POZ. NO (POSES NO)	PARÇA ADI PIECE NAME	ADET ADET	MALZEME MATERIAL	BİRİM AĞIRLIĞI (KG)	TOPLAM AĞIRLIK (KG)	NOT
1	Ø8*400. . . . 4715.5	10	Not 1'e bakınız (See Note 1)	110.66	1106.68	
2	Ø5*1500 6000	1	Not 1'e bakınız (See Note 1)	353.7	353.7	
3	Ø5*1500 4385	2	Not 1'e bakınız (See Note 1)	258.2	516.4	
4	Ø5*1500 6000	8	Not 1'e bakınız (See Note 1)	353.7	2829.6	
5	Ø5*1500 1388	4	Not 1'e bakınız (See Note 1)	73.09	292.39	
6	Ø5*1500 4062	4	Not 1'e bakınız (See Note 1)	221.65	886.6	
7	Ø5*1500 2358	4	Not 1'e bakınız (See Note 1)	78.6	314.4	
8	Ø5*1500 6000	4	Not 1'e bakınız (See Note 1)	314.4	1257.6	
9	Ø5*796 3511	4	Not 1'e bakınız (See Note 1)	49.51	198.07	
10	Ø5*40 1500	18	Not 1'e bakınız (See Note 1)	2.358	42.44	
11	Ø5*40 6000	2	Not 1'e bakınız (See Note 1)	9.44	75.55	
12	Ø5*40 4385	2	Not 1'e bakınız (See Note 1)	6.76	13.53	
13	Ø5*40 6000	8	Not 1'e bakınız (See Note 1)	9.44	116.49	
14	Ø5*40 1388	4	Not 1'e bakınız (See Note 1)	2.04	8.18	
15	Ø5*40 4062	4	Not 1'e bakınız (See Note 1)	6.29	25.18	
16	Ø5*40 2358	4	Not 1'e bakınız (See Note 1)	3.62	14.48	
17	Ø5*40 6000	4	Not 1'e bakınız (See Note 1)	9.44	37.76	
18	Ø5*40 6000	4	Not 1'e bakınız (See Note 1)	9.44	37.76	
19	Ø700/Ø460. . . . 5	1	Not 1'e bakınız (See Note 1)	—	8.58	
20	Ø5*450 1429.5	1	Not 1'e bakınız (See Note 1)	—	25.25	
21	Ø450 5	1	Not 1'e bakınız (See Note 1)	—	6.24	
TOPLAM AĞIRLIK / TOTAL WEIGHT (KG)					8167.3	

GENEL NOTLAR/GENERAL NOTES

Not-1 : Tank gövde malzemesi ASTM A 283 GR C / S235 JR (ST 37.2) kalitesinde olacaktır.

Membranın bağlantı civataları takviyeli kauçuktan imal edilecektir.
Belirtilmeyen kaynaklar sürekli olacaktır.
Belirtilmeyen kaynak kalınlıkları , ince elemanın 0,7 si kadar olacaktır. (a=0,7xtnin)
Kaynak kalınlıkları 3 mm den az olmayacaktır.
Tüm çelik elemanlar SA 2 1/2" kalitesinde kumlanacak ve 200 mikron epoksi ile boyanacaktır.
Bütün kaynaklar sızdırmaz olacaktır. Taban sızdırmazlık testine tabi tutulacaktır.
Kaynak verileri : DIN 1912 ; TS-1987 , ISO -2553-1984

Note-1 :Tank body material will be ASTM A 283 GR C / S235 JR (ST 37.2) quality

The membrane connection bolts will be made of reinforced rubber.
All Welds will be continuous unless otherwise stated is not
Not specify the weld thickness, thin element will be up to 0.7 (a=0,7xtnin)
All weld thickness will not be less than 3 mm
All steel components will be sand blasting according to SA 2 1/2 "-quality and will be (internal and external surface) painted with 200 microns epoxy
All welds will be tight. Tank bottom will be leakage test
Welding standart : DIN 1912 ; TS-1987 , ISO -2553-1984

KAYNAK SEMBOLÜ : KOŞE KAYNAĞI KALINLIĞI : a
WELD SYMBOL : BORDER WELDIN THICKNES : a

UNLESS OTHERWISE NOTED ALL DIMENSIONS ARE IN mm
AKSI BELİRTİLMEKÇE TÜM ÖLÇÜLER mm DİR

T.C. ANTALYA BÜYÜKŞEHİR BELEDİYESİ SU VE ATIKSU İDARESİ GENEL MÜDÜRLÜĞÜ ANTALYA METROPOLITAN MUNICIPALITY Water And Wastewater Administration General Directorate HURMA ATIKSU ARITMA TESİSİ GENİŞLETİLMESİ EXTENSION OF HURMA WASTEWATER TREATMENT PLANT Onay: ASAT Genel Müdürlüğü CONTRACT APPROVAL CONTRACTOR Onay: Proje Yürütme Birimi CONTRACT APPROVAL PROJECT IMPLEMENTATION UNIT PROJE ADAMI İŞ SONU ÇİZİMLERİ / AS-BUILT DRAWINGS ONAY: YERLEŞİMİ CONTRACT APPROVAL CONTRACTOR ONAY: MÜHÜRLEME CONTRACT APPROVAL ENGINEER ONAYLAYICI CONTRACTOR İŞ SONU ÇİZİMLERİ / AS-BUILT DRAWINGS SRD 3K ETİPEEC	
EXTENSION OF HURMA WASTEWATER TREATMENT PLANT HURMA ATIKSU ARITMA TESİSİ GENİŞLETİLMESİ GAZ DEPOLAMA TANKI TABAN SACI İMALAT DETAYLARI TANK BOTTOM PLATE DETAIL ÖLÇEK: 1/30 REVİZYON: 1 HURMA-46-M-MP-06	